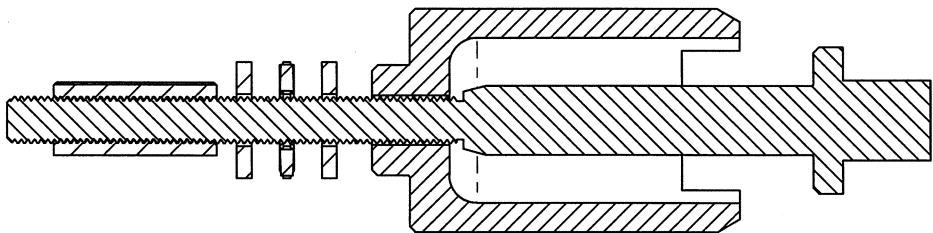
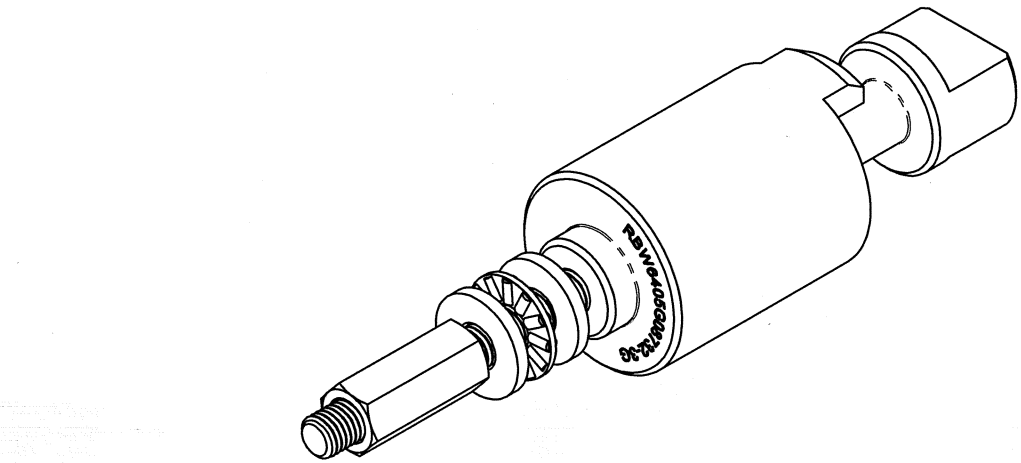
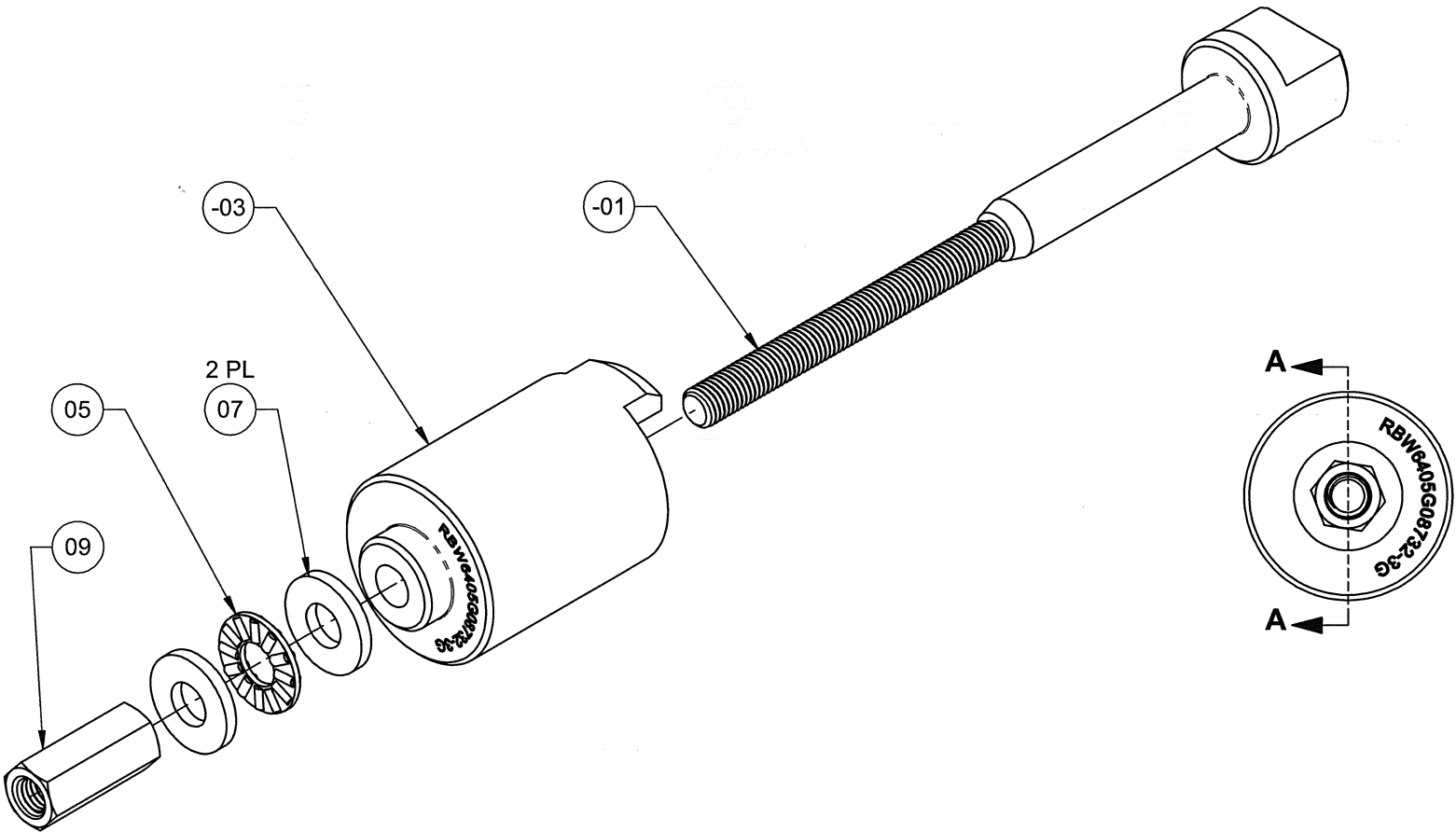


ITEM #	QTY	PART #	PART TITLE
-01	1	RBW6405G08732-3G-01	EXTRACTOR ROD
-03	1	RBW6405G08732-3G-03	RECEIVER
05	1	NTA-411 OR EQUIV	THRUST BEARING 1/4" ID
07	2	TRC-411 OR EQUIV	THRUST WASHER 1/4" ID.
09	1	McMaster#90264A440 OR EQUIV	ZINC PLATE STEEL COUPLING NUT 1/4"-28



SECTION A-A

RBW6405G08732-3G T/R BUSHING REMOVAL TOOL

8

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

F	SEE PREVIOUS PDF FOR OLDER REV TEMPLATE AND NOTES UPDATED ITEM 09 WAS MSC#64828082 IS McMaster#90264A440 ITEM -03 FINISH WAS CLEAR ANODIZE IS RED ANODIZE, ENGRAVING MODIFIED, MATERIAL WAS 7075 IS 6061/7075, ENGRAVING MODIFIED, DIMENSIONS CHANGED ITEM -01 MATERIAL WAS 4140/4142 Q&T IS 4140 (28-32 Rc), FINISH WAS ZINC PLATE IS BLACK OXYDE, ENGRAVING REMOVED, THREAD RELIEF ADDED, R0.008 MAX ADDED, NOTES ADDED ITEM 05 AND 07 DESCRIPTION UPDATED		19-587	VM
REV.	DESCRIPTION		ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	VM	TOOL PART #	REV F	
MFG. APPR.	FK	RBW6405G08732-3G	SHEET 1 OF 3	
APPROVED	WY	TITLE	SCALE	
DATE 2/14/2019		T/R BUSHING REMOVAL TOOL	NTS	
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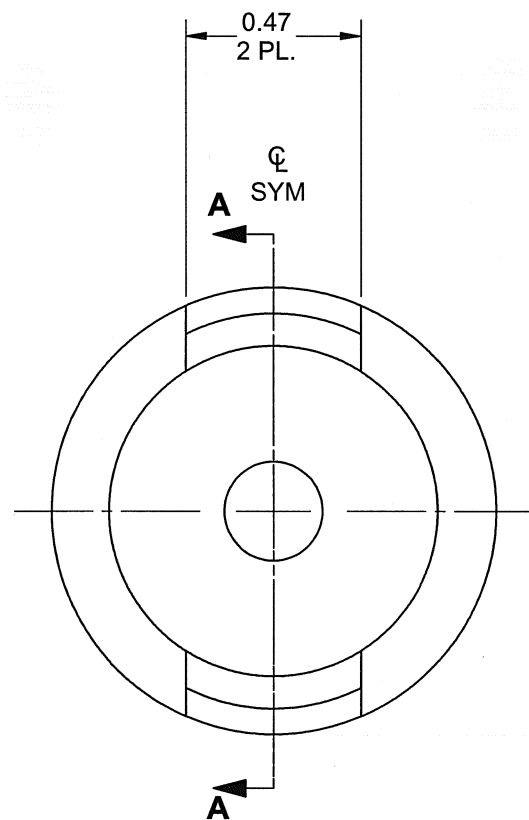
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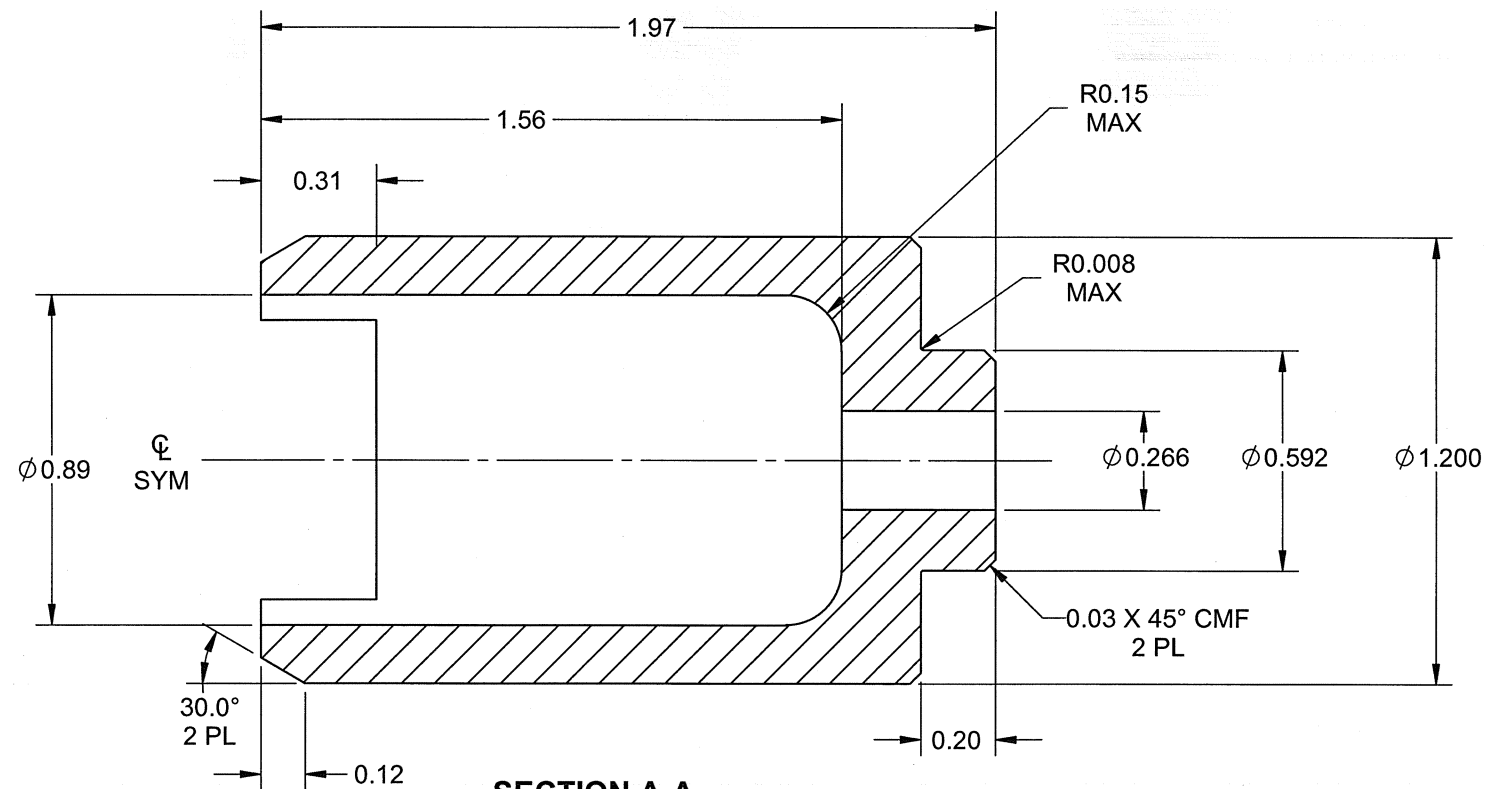
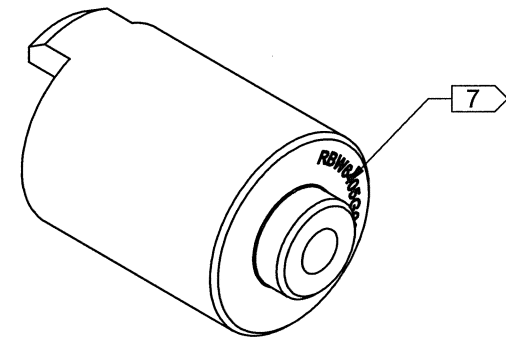
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B

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**RBW6405G08732-3G-03 RECEIVER****NOTES:**

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

**SECTION A-A**

D

C

B

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DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. F
MFG. APPR.	FK	RBW6405G08732-3G	SHEET 3 OF 3
APPROVED	WY	TITLE	SCALE
DATE 2/14/2019		T/R BUSHING REMOVAL TOOL	NTS
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